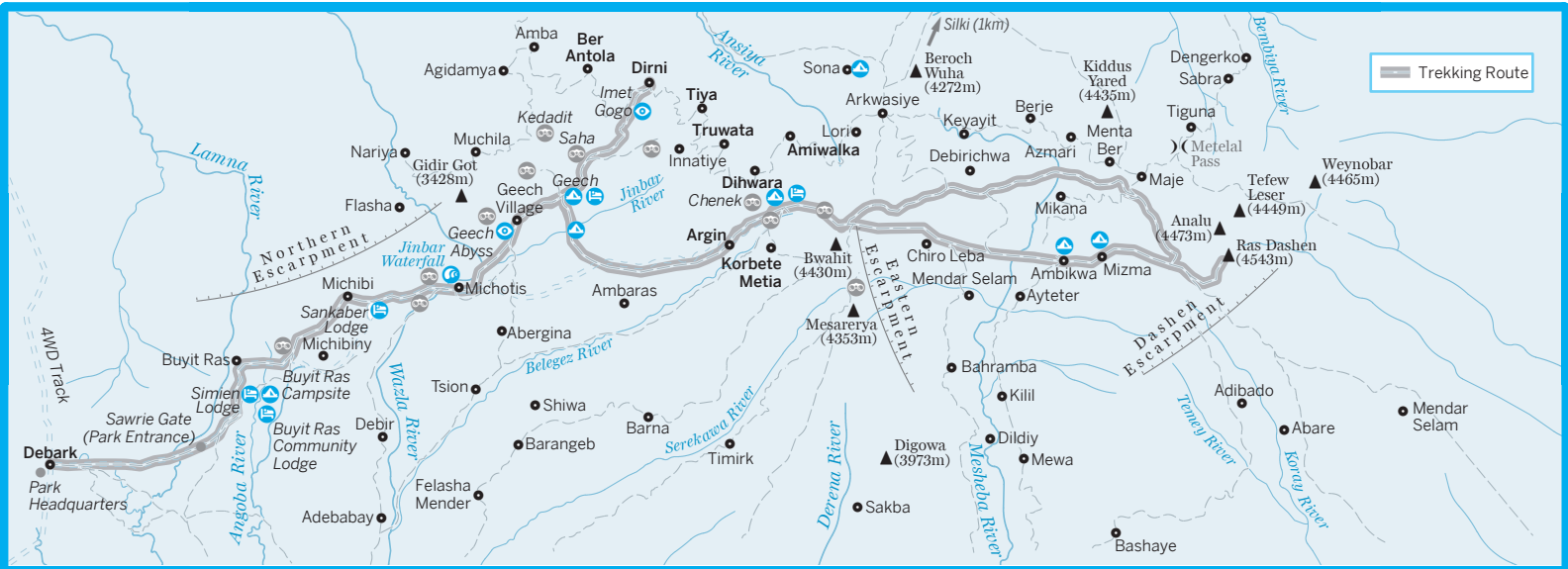Simien Mountains