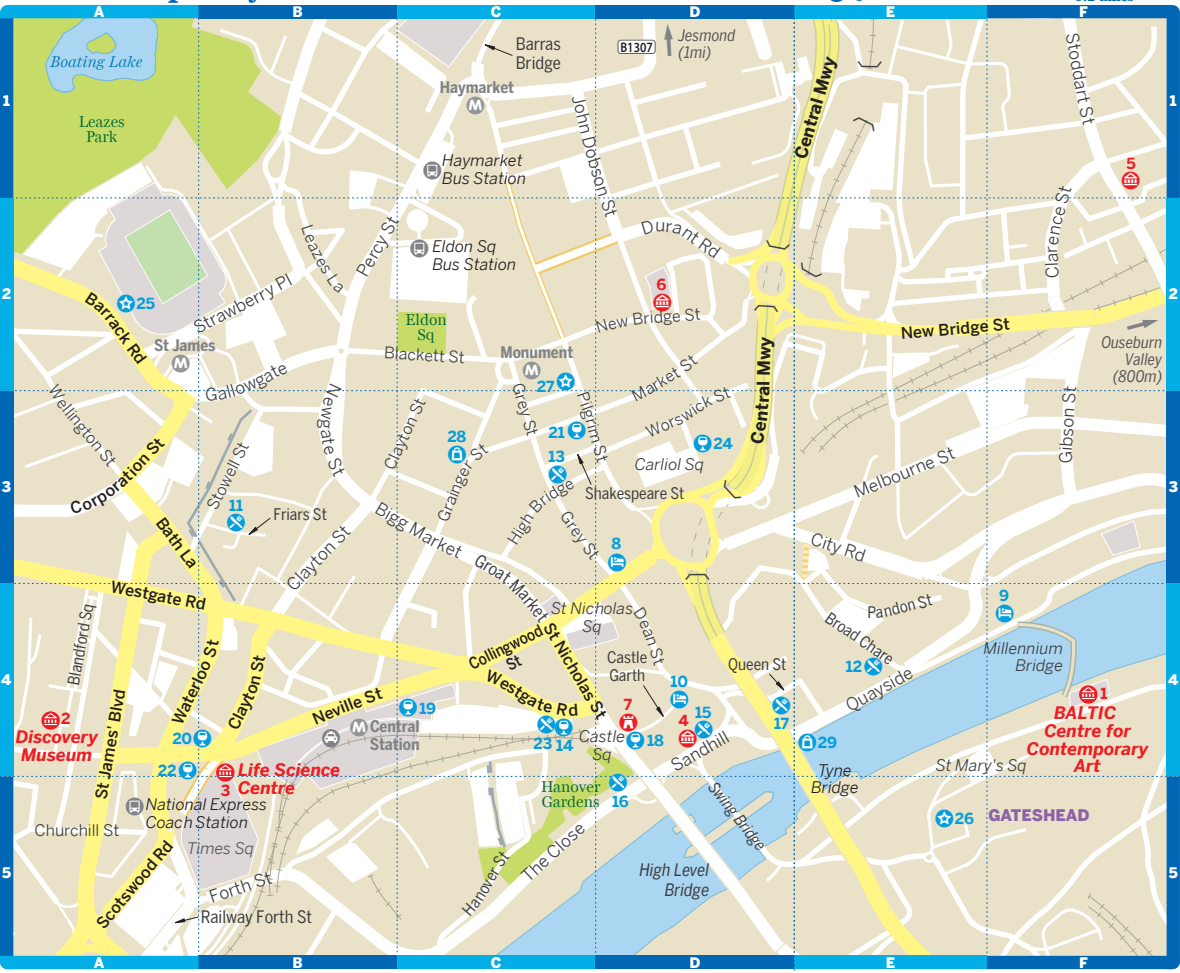Newcastle-upon-Tyne